



Dart Aerospace Ltd.
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Canada

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D5105-1

Job Sheet 183218



Part No: D5105-1

Job Qty: 10 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		9/28/18	0.00	0.00	Start Up Waterjet		SC 18/09/15
100	Waterjet	10 pcs		9/28/18	0.00	0.63	Waterjet1		SC 18/09/15
110	QC	10 pcs		9/28/18	0.00	0.00	QC2 Waterjet-2		SC 18/09/15
120	QC	10 pcs		9/28/18	0.00	0.00	QC8-5		SEP 17 2018 68
130	Brake NC	10 pcs		9/28/18	0.02	0.29	Brake NC 2		DA 89
140	QC	10 pcs		9/28/18	0.00	0.00	QC5		OCT 03 2018 68
150	HandFinish	10 pcs		9/28/18	0.00	0.20	HandFinish1		D.R 18/10/18 68
160	QC	10 pcs		9/28/18	0.00	0.00	QC7-4		OCT 04 2018 68
170	Packaging	10 pcs		9/28/18	0.00	0.00	Packaging3-2		OCT 12 2018 9-89
180	QC21-SA	10 Ea		9/28/18	0.00	0.00	QC21		3-89 18.10.18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.7400 sf (.074 ea)	90-Start up Operation	50809

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	1	42	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
Dart Aerospace Ltd. 1270 Aberdeen Street Newkensbury, ON K6A 1K7 CANADA TEL.: 1 813 632-8200 Email: sales@dartaero.com www.dartaerospace.com Date: 09/15/18 Container No: S110372 Part: D5105-1 Job No: 183218 Serial No/Batch: S110372 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
CATEGORY					
Engr _____ Eq _____ Hd _____ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		POU Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐			
Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
OTHER : _____					

